CE Marking EN 1090



Fabrication Management Software

Steve WatsonSales Manager





RIDBA Rural & Industrial Design & Building Association

BRINGING STRUCTURE TO STEEL

Our Company - STRUMIS Ltd

With over **40 years** experience in the steel fabrication industry, we can boast a unique level of experience **Fabrication Management Software**.

STRUMIS is the "Industry Standard" Used by more than 20,000 users, globally in 62 Countries, available in 15 languages.

We are privately owned and British based in Derby.





BRINGING STRUCTURE TO STEEL

Your Presenter - Steve Watson

With over **38 years** experience in the steel fabrication industry.

Advised steel fabricators across the world on best practice and CE Marking – 400 personal clients

Used STRUMIS previously at Thircon Ltd & Tubemasters Ltd so can appreciate the many benefits STRUMIS provides.



Our Key Industry Focus



- ✓ Agricultural Buildings
- ✓ Equestrian Buildings
- ✓ Industrial Buildings
- ✓ Balconies & Stairways
- ✓ Structural Steel Buildings
- ✓ General Purpose Buildings











Proven Success in UK & Ireland



BRINGING STRUCTURE TO STEEL









Robinson































Common Business Issues



- ✓ Reduce Costs & Improve Profits
- ✓ Increase Productivity & Efficiency
- ✓ Error Reduction & Less Scrap
- ✓ Full Traceability & Legislation = CE Marking











Focus - CE Marking EN 1090

- ✓ A Mandatory Legislation within EU from 1st July 2014
- ✓ Severe Consequences for non-compliance EN-1090
- ✓ All market sectors including agricultural and equestrian
- ✓ UK will adopt its own version of CE Marking after Brexit



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STRUMIS Can Help....

- ✓ Total traceability on all building components
- ✓ Help achieving FPC Factory Production Control Certificate
- ✓ Material Test Certificate storage and management
- ✓ Cast reference traceability
- ✓ Finite traceability of same material & same cast ref
- ✓ Instance level tracking
- ✓ People & Process tracking & time recording
- ✓ Full Traceability & Legislation = CE Marking



3D CAD Integration



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> Enquiry Estimating

> > CAD

Integration



Items & Inventory

Purchasing & Suppliers



Production

Control

Document Management



Despatch & Erection

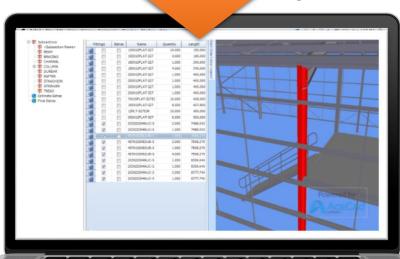










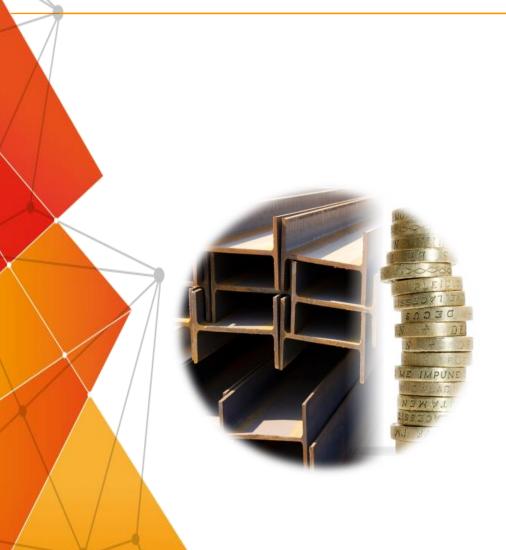


- ✓ Instant Material Imports
- Accurate Bill of Material
- ✓ View 3D Model
- ✓ Bi-Directional data flow
- ✓ View Fabrication drawings
- ✓ View NC/CAM files
- ✓ Assembly & Part ID



Procurement





- ✓ Optimized Linear Bar & Plate Nesting to reduce wastage & minimise steel costs.
- ✓ Nested bars report record parts to be cut from each bar
- ✓ Issue purchase orders & receipts
- ✓ Receiving steel and record cast reference & test certificate.
- ✓ Link to 3rd Party Accounts SAGE, QuickBooks etc.





Inventory





- ✓ Manage all steel and non-steel material and consumables in various storage facilities & locations
- ✓ Easily manage inventory transactions Store and reuse off-cut remnants with Documentation & Certificates
- ✓ Full traceability of Steel with Heat/Cast Ref Test Certificates ISO9001, CE Marking & FPC
- ✓ Hyperlinks inside inventory to original test certificate







Production Control



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- Automated part routing
- ✓ Optimum cutting plans
- ✓ Production Process timing
- ✓ Real-time feedback
- ✓ Employee Time recording





















Despatch &

Erection



Production Control



- ✓ Optimised production part routing
- ✓ Optimised Cut/ Drill times per machine & part
- ✓ Send nested bar and piece information to machines
- ✓ Receive automatic feedback for real-time status
- ✓ Bar-code progression & tracking
- ✓ Production Console on tablet for labour time recording
- ✓ Mobile application for IPhone and Android devices













Workshop & Site Feedback



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CAD Integration



Inventory



Suppliers



Contracts Planning



Production Control



Document



Erection













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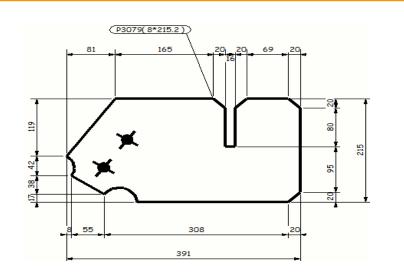
Document & Data Management

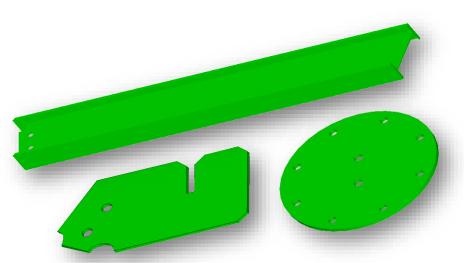
✓ Store, view & print any document

- ✓ Revision Control
- ✓ RFI Control & Management
- ✓ Document Issuing Transmittals
- ✓ Track Status check, approved etc

Fabrication drawings, NC files, Test certificates etc











BIMReview - Model Viewer

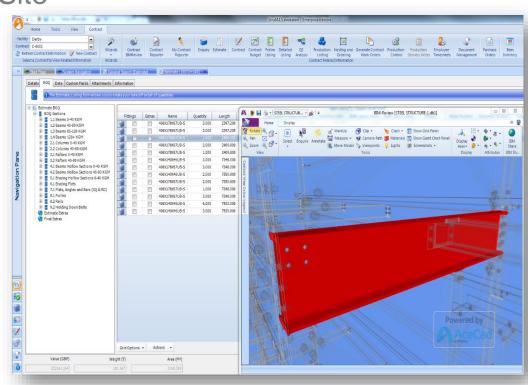


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Despatch & Erection

- ✓ View Assemblies within model
- ✓ View Parts within model
- ✓ Identify Project Status
- ✓ Real-Time Updates shop & Site
- ✓ Share with your clients
- ✓ Unique Technology
- Clash Detection
- ✓ Competitive Edge to YOU









Despatch & Erection

RIDBA Rural & Industrial Design & Building Association

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✓ Delivery notes to sub-contractor

✓ Delivery notes to site

✓ Colour coded process display

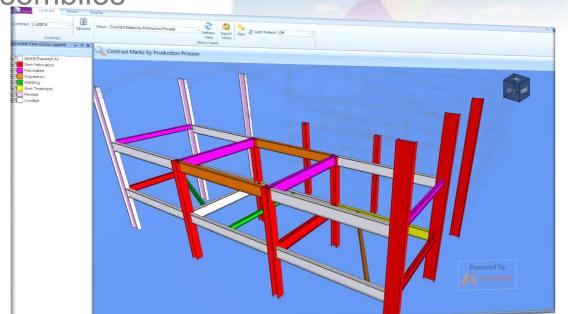
✓ Packages & Containers

✓ Mobile App for site assemblies

Real-Time updates











Summary of CE Marking Benefits

- ✓ Full Traceability (steel & labour)
- ✓ Better Quality
- ✓ Eliminate Errors
- ✓ Reduced Costs
- ✓ Lower Overheads
- ✓ Increased Efficiency
- ✓ Improved Productivity
- ✓ Greater Profitability

✓ A safe & rapid return on your Investment





Customer Statement.....

"Upgrading from Execution class 2 to Execution Class 3 was made so much easier because I'm using STRUMIS, it was a doddle"

Mr Jody Stead A & J Stead Ltd Malton North Yorkshire





STRUMIS

Any Questions?

